



PGKD Sizing Table

Nominal Pipe Size	Pipe OD	Core Drill			PZVR Sleeve			Steel Sleeve		
		Core Drill ID	PGKD Size	Links	PZVR ID	PGKD Size	Links	Steel Sleeve ID	PGKD Size	Links
Cast Iron Pipe (Heavy)										
2"	2.38"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
3"	3.50"	5"	PGKD-300	8	5"	PGKD-300	8	5.05"	PGKD-300	8
4"	4.50"	6"	PGKD-300	10	6"	PGKD-300	10	6.07"	PGKD-300	10
5"	5.50"	8"	PGKD-340	13	8"	PGKD-340	13	7.98"	PGKD-340	13
6"	6.50"	10"	PGKD-475	10	8"	PGKD-475	10	10.02"	PGKD-475	10
8"	8.62"	12"	PGKD-475	12	12"	PGKD-475	12	12.00"	PGKD-475	12
10"	10.75"	14"	PGKD-400	11				13.25"	PGKD-340	23
12"	12.75"	16"	PGKD-400	12				15.25"	PGKD-425	12
15"	15.88"	18"	PGKD-325	17				19.25"	PGKD-400	15
Cast Iron Pipe (Service Weight)										
2"	2.30"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
3"	3.30"	5"	PGKD-300	8	5"	PGKD-300	8	5.05"	PGKD-300	8
4"	4.30"	6"	PGKD-300	10	6"	PGKD-300	10	6.07"	PGKD-300	10
5"	5.30"	8"	PGKD-360	10	8"	PGKD-360	10	7.98"	PGKD-360	10
6"	6.30"	10"	PGKD-475	9	8"	PGKD-475	9	10.02"	PGKD-475	9
8"	8.38"	12"	PGKD-475	12	12"	PGKD-475	12	12.00"	PGKD-475	12
10"	10.50"	14"	PGKD-475	14				13.25"	PGKD-425	10
12"	12.50"	16"	PGKD-475	17				15.25"	PGKD-425	12
15"	15.62"	18"	PGKD-425	14				19.25"	PGKD-440	14
Copper Tubing										
1/2"	0.625"	2"	PGKD-275	4	2"	PGKD-275	4	2.07"	PGKD-275	4
3/4"	0.875"	2"	PGKD-200	4	2"	PGKD-200	4	2.07"	PGKD-200	4
1"	1.125"	2 1/2"	PGKD-275	6	3"	PGKD-315	4	3.07"	PGKD-315	4
1 1/4"	1.375"	2 1/2"	PGKD-200	5	3"	PGKD-300	4	3.07"	PGKD-300	4
1 1/2"	1.625"	3"	PGKD-275	7	3"	PGKD-275	7	3.07"	PGKD-275	7
2"	2.125"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
2 1/2"	2.625"	5"	PGKD-340	7	5"	PGKD-340	7	5.05"	PGKD-340	7
3"	3.125"	5"	PGKD-315	8	5"	PGKD-315	8	5.05"	PGKD-315	8
4"	4.125"	6"	PGKD-315	11	6"	PGKD-315	11	6.07"	PGKD-315	11
6"	6.125"	8"	PGKD-315	15	8"	PGKD-315	15	7.98"	PGKD-315	15
8"	8.125"	10"	PGKD-315	19	10"	PGKD-315	19	10.02"	PGKD-315	19
10"	10.125"	12"	PGKD-315	23	12"	PGKD-315	23	12.00"	PGKD-315	23
12"	12.125"	16"	PGKD-440	11				15.25"	PGKD-400	12



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		Core Drill ID	PGKD Size	Links	PZVR ID	PGKD Size	Links	Steel Sleeve ID	PGKD Size	Links
Ductile Iron Soil Pipe										
2"	2.50"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
2 1/4"	2.75"	5"	PGKD-340	9	5"	PGKD-340	9	5.05"	PGKD-340	9
3"	3.96"	6"	PGKD-315	10	6"	PGKD-315	10	6.07"	PGKD-315	10
4"	4.80"	8"	PGKD-410	8	8"	PGKD-410	8	4.98"	PGKD-410	8
6"	6.90"	10"	PGKD-410	10	10"	PGKD-410	10	10.02"	PGKD-410	10
8"	9.05"	12"	PGKD-400	9	12"	PGKD-400	9	12.00"	PGKD-400	9
10"	11.10"	14"	PGKD-400	11				15.25"	PGKD-575	13
12"	13.20"	16"	PGKD-425	13				15.25"	PGKD-325	14
14"	15.30"	18"	PGKD-425	14				17.25"	PGKD-325	16
16"	17.40"	20"	PGKD-425	16				25.25"	PGKD-615	11
18"	19.50"	22"	PGKD-425	18				23.25"	PGKD-440	17
20"	21.60"	24"	PGKD-425	20				25.25"	PGKD-440	19
24"	25.80"	30"	PGKD-575	28				29.25"	PGKD-475	32
30"	32.00"	36"	PGKD-440	27				35.25"	PGKD-400	29
36"	38.30"	43"	PGKD-525	33				41.25"	PGKD-400	34
42"	44.50"	50"	PGKD-500	38				49.25"	PGKD-525	38
48"	50.80"	58"	PGKD-615	27				58.00"	PGKD-615	27
EMT Thin Wall Steel Conduit										
3/4"	0.920"	2"	PGKD-200	4	2"	PGKD-200	4	2.07"	PGKD-200	4
1"	1.160"	2 1/2"	PGKD-275	6				2.47"	PGKD-275	6
1 1/4"	1.510"	3"	PGKD-275	7	3"	PGKD-275	7	3.07"	PGKD-275	7
1 1/2"	1.740"	3"	PGKD-275	8	3"	PGKD-275	8	3.07"	PGKD-275	8
2"	2.200"	3 1/2"	PGKD-275	9				3.55"	PGKD-275	9
2 1/2"	2.875"	5"	PGKD-340	8	5"	PGKD-340	8	5.05"	PGKD-340	8
3"	3.500"	5"	PGKD-300	8	5"	PGKD-300	8	5.05"	PGKD-300	8
4"	4.500"	6"	PGKD-300	10	6"	PGKD-300	10	6.07"	PGKD-300	10
Intermediate Metal Conduit (IMC)										
1/2"	0.815"	2"	PGKD-200	4	2"	PGKD-200	4			
3/4"	1.029"	3"	PGKD-315	4	3"	PGKD-315	4	2.07"	PGKD-200	4
1"	1.290"	3"	PGKD-300	4	3"	PGKD-300	4	2.47"	PGKD-200	5
1 1/4"	1.638"	3"	PGKD-275	7	3"	PGKD-275	7	3.07"	PGKD-275	8
1 1/2"	1.883"	4"	PGKD-340	6	4"	PGKD-340	6	4.03"	PGKD-340	6
2"	2.360"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
2 1/2"	2.857"	4"	PGKD-200	9	4"	PGKD-200	9	4.03"	PGKD-200	9
3"	3.476"	5"	PGKD-300	8	5"	PGKD-300	8	5.05"	PGKD-300	8
3 1/2"	3.971"	6"	PGKD-315	10	6"	PGKD-315	10	6.07"	PGKD-340	10
4"	4.466"	6"	PGKD-300	10	6"	PGKD-300	10	6.07"	PGKD-300	10



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		Core Drill ID	PGKD Size	Links	PZVR ID	PGKD Size	Links	Steel Sleeve ID	PGKD Size	Links
Iron Pipe, Rigid Steel Conduit (RSC), Standard Steel, PVC, CPVC										
1/2"	0.840"	2"	PGKD-200	4	2"	PGKD-200	4	2.07"	PGKD-200	4
3/4"	1.050"	2 1/2"	PGKD-275	6				2.47"	PGKD-275	6
1"	1.315"	2 1/2"	PGKD-200	5				2.47"	PGKD-200	5
1 1/4"	1.660"	4"	PGKD-340	6	4"	PGKD-340	6	4.03"	PGKD-340	6
1 1/2"	1.900"	4"	PGKD-340	6	4"	PGKD-340	6	4.03"	PGKD-340	6
2"	2.375"	4"	PGKD-300	6	4"	PGKD-300	6	4.03"	PGKD-300	6
2 1/2"	2.875"	4"	PGKD-200	9	4"	PGKD-200	9	4.03"	PGKD-200	9
3"	3.500"	5"	PGKD-300	8	5"	PGKD-300	8	5.05"	PGKD-300	8
3 1/2"	4.000"	6"	PGKD-315	10	6"	PGKD-315	10	6.07"	PGKD-340	10
4"	4.500"	6"	PGKD-300	10	6"	PGKD-300	10	6.07"	PGKD-300	10
5"	5.563"	8"	PGKD-340	13	8"	PGKD-340	13	7.98"	PGKD-340	13
6"	6.625"	10"	PGKD-475	10	10"	PGKD-475	10	10.02"	PGKD-475	10
8"	8.625"	12"	PGKD-475	12	12"	PGKD-475	12	12.00"	PGKD-475	12
10"	10.750"	14"	PGKD-400	11				15.25"	PGKD-575	13
12"	12.750"	16"	PGKD-400	12				15.25"	PGKD-425	12
14"	14.000"	16"	PGKD-325	15				17.25"	PGKD-400	13
16"	16.000"	18"	PGKD-325	17				19.25"	PGKD-400	15
18"	18.000"	20"	PGKD-325	19				21.25"	PGKD-400	17
20"	20.000"	22"	PGKD-325	21				23.25"	PGKD-400	18
22"	22.000"	24"	PGKD-325	23				25.25"	PGKD-400	20
24"	24.000"	26"	PGKD-325	25				27.25"	PGKD-400	22
26"	26.000"	28"	PGKD-325	27				29.25"	PGKD-400	23
28"	28.000"	30"	PGKD-325	29				31.25"	PGKD-400	25
30"	30.000"	34"	PGKD-440	26				33.25"	PGKD-400	27
32"	32.000"	36"	PGKD-440	27				35.25"	PGKD-400	29
34"	34.000"	38"	PGKD-440	29				39.25"	PGKD-500	30
36"	36.000"	40"	PGKD-440	30				41.25"	PGKD-500	31
42"	42.000"	46"	PGKD-440	35				47.25"	PGKD-500	36
48"	48.000"	51"	PGKD-440	42				53.25"	PGKD-500	41



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		Core Drill ID	PGKD Size	Links	PZVR ID	PGKD Size	Links	Steel Sleeve ID	PGKD Size	Links
SDR-35										
4"	4.215"	6"	PGKD-300	10	6"	PGKD-300	10	7.98"	PGKD-410	7
6"	6.275"	8"	PGKD-300	14	8"	PGKD-300	14	7.98"	PGKD-300	14
8"	8.400"	10"	PGKD-300	18	10"	PGKD-300	18	12.00"	PGKD-475	12
10"	10.500"	14"	PGKD-475	14				13.25"	PGKD-425	10
12"	12.500"	16"	PGKD-475	17				15.25"	PGKD-425	12
15"	15.300"	18"	PGKD-425	14				19.25"	PGKD-575	17
18"	18.701"	22"	PGKD-400	17				21.25"	PGKD-425	17
21"	22.047"	26"	PGKD-440	19				25.25"	PGKD-400	20
24"	24.800"	28"	PGKD-400	22				27.25"	PGKD-425	22
27"	27.950"	32"	PGKD-440	24				31.25"	PGKD-400	25
30"	32.000"	36"	PGKD-440	27				39.25"	PGKD-615	18